

## ABSTRACT

A fracture prediction device for a spot welded portion includes: an input means inputting all or any of a material strength, a plate thickness, a nugget diameter of a spot welding, a plate width of a joint, and a rotation angle of the joint in a tension test, based on a cross tension test and/or a shear tension test at a spot welded joint; a calculation means calculating a fracture strength parameter of the spot welded portion from all or any of the material strength, the plate thickness, the nugget diameter of the spot welding, the plate width of the joint, and the rotation angle of the joint in the tension test; a parameter storage means storing the fracture strength parameter by each steel type; and a calculation means judging a fracture of the spot welded portion by installing the fracture strength parameter stored in the parameter storage means into a fracture prediction formula in which a deformation at a periphery of the spot welding is modeled by a finite element method.